



Registered ISO 9001:2000

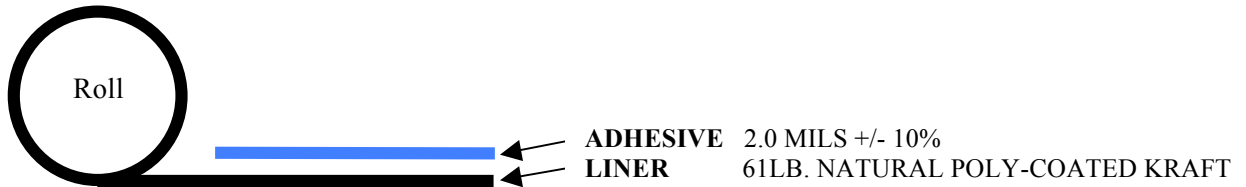
**T E C H N I C A L      D A T A**

**Description: F1275-61PC (2095sl)**  
*2 MIL UNSUPPORTED LAMINATING ADHESIVE*

**DESCRIPTION**

F1275-PC is a 2Mil high performance laminating adhesive designed for nameplate applications; it is intended for use on smooth, high surface energy materials. It is coated with our MP75 acrylic adhesive, which has an excellent balance of peel adhesion, tack and shear strength. The MP75 is resistant to heat, humidity, UV light and most plasticizers. To assist in consistent laminating, the F1275-PC is coated on a 61lb moisture stable poly-coated kraft release liner.

**TAPE CONSTRUCTION**



**TYPICAL ADHESIVE PERFORMANCE DATA**

**PEEL ADHESION (PSTC-101)**

<b>Substrate: PP</b>	15 MIN APPLIED (oz./in.)	20-30
	24 HR APPLIED (oz./in.)	25-40
<b>Substrate: SS</b>	15 MIN APPLIED (oz./in.)	35-45
	24 HR APPLIED (oz./in.)	55-65

**SHEAR ADHESION (PSTC-107)**

1" X 1", 1,000 GRAMS, 72 DEGREES F.      24+ HOURS

**MINIMUM APPLICATION TEMPERATURE**

50 DEGREES F

**NO LOAD APPLIED, SERVICE TEMPERATURE RANGE**

-35 TO 225 DEGREES F CONTINUOUS  
-35 TO 300 DEGREES F SHORT TERM

**NOTE:** Performance data indicates average production values from stainless steel and should not be used for minimum specification values. It is required that the converter determines suitability of tape prior to use.

**DATE:** 1/28/09 bml

The information contained herein is to the best of our knowledge and belief, accurate. However, since the conditions of handling and of use are beyond our control, we make no guarantee of results and assume no liability for damages incurred by following these suggestions. Nothing contained herein is to be construed as a recommendation for use in violation of any patents or of applicable laws or regulations

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F1275-61PC  
Graphic  
Quality