



Registered ISO 9001:2008

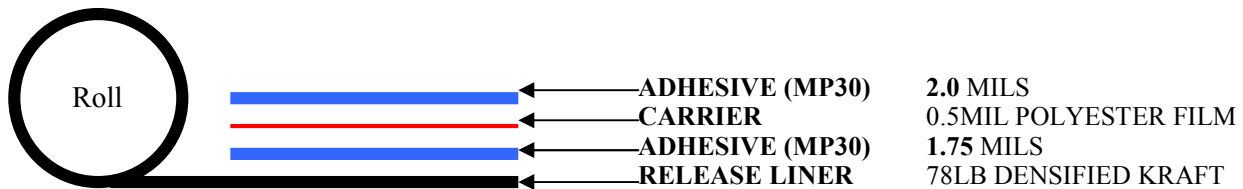
T E C H N I C A L D A T A

A200T-STD (Part# 2011sl)
POLYESTER SUPPORTED LAMINATING ADHESIVE

DESCRIPTION

A200T-STD is a polyester-supported, acrylic laminating adhesive designed for fabricating applications where an aggressive acrylic is needed. A200T-STD exhibits excellent adhesion to a wide variety of high surface energy foams and rubbers, including ether urethanes when heat assist is utilized. A200T-STD is coated with an aggressive cross-linked acrylic adhesive that exhibits excellent tack, peel, and moderate shear strength and is resistant to mild plasticizers, UV light, heat, humidity and most solvents. A200T-STD is coated on a premium 78lb. bleached densified kraft designed for low release and excellent to die cutting ability.

TAPE CONSTRUCTION



TYPICAL ADHESIVE PERFORMANCE DATA

PEEL ADHESION (PSTC-101 w/ 2mil PET support)

		<u>LINER SIDE</u>	<u>UNWIND SIDE</u>
Substrate: PP	15 MIN APPLIED (oz./in.)	45-55	85-95
	24 HR APPLIED (oz./in.)	50-60	100-120
Substrate: SS	15 MIN APPLIED (oz./in.)	100-120	100-120
	24 HR APPLIED (oz./in.)	170-190	170-190

SHEAR ADHESION (PSTC-107 w/ 2mil PET support)

Substrate: SS	1" X 1", 1,000 g, 72F (Hours)	10+	5+
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MINIMUM APPLICATION TEMP. 50 DEGREES F

NO LOAD APPLIED, SERVICE TEMP. RANGE

-35 TO 200 DEGREES F CONTINUOUS
-35 TO 275 DEGREES F SHORT TERM

NOTE: Performance data indicates average production values from stainless steel and should not be used for minimum specification values. It is required that the converter determines suitability of tape prior to use.

DATE: 11/4/10 igc

The information contained herein is to the best of our knowledge and belief, accurate. However, since the conditions of handling and of use are beyond our control, we make no guarantee of results and assume no liability for damages incurred by following these suggestions. Nothing contained herein is to be construed as a recommendation for use in violation of any patents or of applicable laws or regulations.

A200T-STD INDUSTRIAL